



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT18034
Job Sheet 186985



Part No: RBT18034

Job Qty: 6 ea

Part Name: Main Rotor Pitch Link Protectors



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 1/11/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18034 Rev 3 IPP Rev A 17.12.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	1/11/19	1/11/19	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	6 pcs	1/11/19	1/11/19	0.00	6.00	Small Fab-3		
120	QC	6 pcs	1/11/19	1/11/19	0.00	0.00	QC5		
130	Packaging	6 pcs	1/11/19	1/11/19	0.00	0.00	Packaging3-1		
140	QC21-SA	6 Ea	1/11/19	1/11/19	0.00	0.00	QC21		

Part Op 110 - Assemble as per DWG. -Cut lanyards to 10" -Ink stamp T/N on each -9 flag
Descriptions: 130 - Bag and tag (part number and revision level)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CL-2-C	Lanyard Wire	12 ft (2 ea)	90-Start up Operation	5143846-5119833
CL-2-F	Ferrule	48 Ea (8 ea)	90-Start up Operation	5136060
NAS1756-12	Remove Before Flight	24 Ea (4 ea)	90-Start up Operation	5134216
RBT18034-1	Hose	24 Ea (4 ea)	90-Start up Operation	5131661

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	CL-2-C	12	515	0
	CL-2-F	48	100	0
	NAS1756-12	24	236	0
	RBT18034-1	24	0	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Specifications

could not be found.

Container No: S143866



Part: RBT18034

Job No: 186985

Serial No/Batch: S143866

Revision: 3

Inspector:

Exp Date:

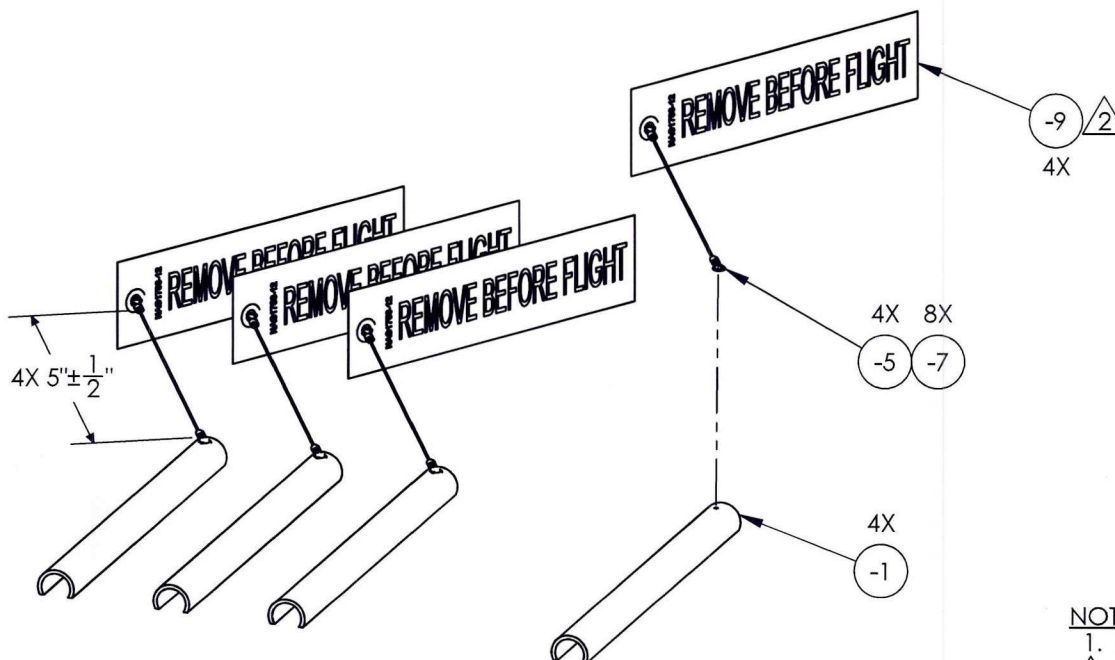
Instructions:

Date: 01/10/19

Plex 11/23/18 1:00 PM Dart.lajeunesse.marie

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	8/30/2016	DPD	JAG
2	16-0279	-1 CH'D DIM WAS .38 IS .6, ADDED NOTE Δ -3 DELETED.	1/12/2017	RJC	JAG
3	17-0162	ADDED INK STAMP T/N ON EACH -9 FLAG NOTE. -1 CH'D DIM WAS .6 IS .3-7.	6/23/2017	DPD	JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 186985
MCS
18-11-23

NOTES:

1. PART OF KIT RBT18561
2. INK STAMP T/N ON EACH -9 FLAG.

DART AEROSPACE	
TITLE MAIN ROTOR PITCH LINK PROTECTORS	
DWG NO. RBT18034	REV 3
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	BELL 407
SCALE 1:6	DATE 8/22/2016 SHEET 1 OF 2

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	4	HOSE	PVC	KUR BW100 (PACIFIC RUBBER) MODIFIED	2
		B/O	-5	4	LANYARD	COATED STEEL	Ø1/16" X 5" (CARR LANE #CL-2-C)	1
		B/O	-7	8	FERRULE	COPPER	Ø1/16" (CARR LANE # CL-2-F)	1
		B/O	-9	4	REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12	1